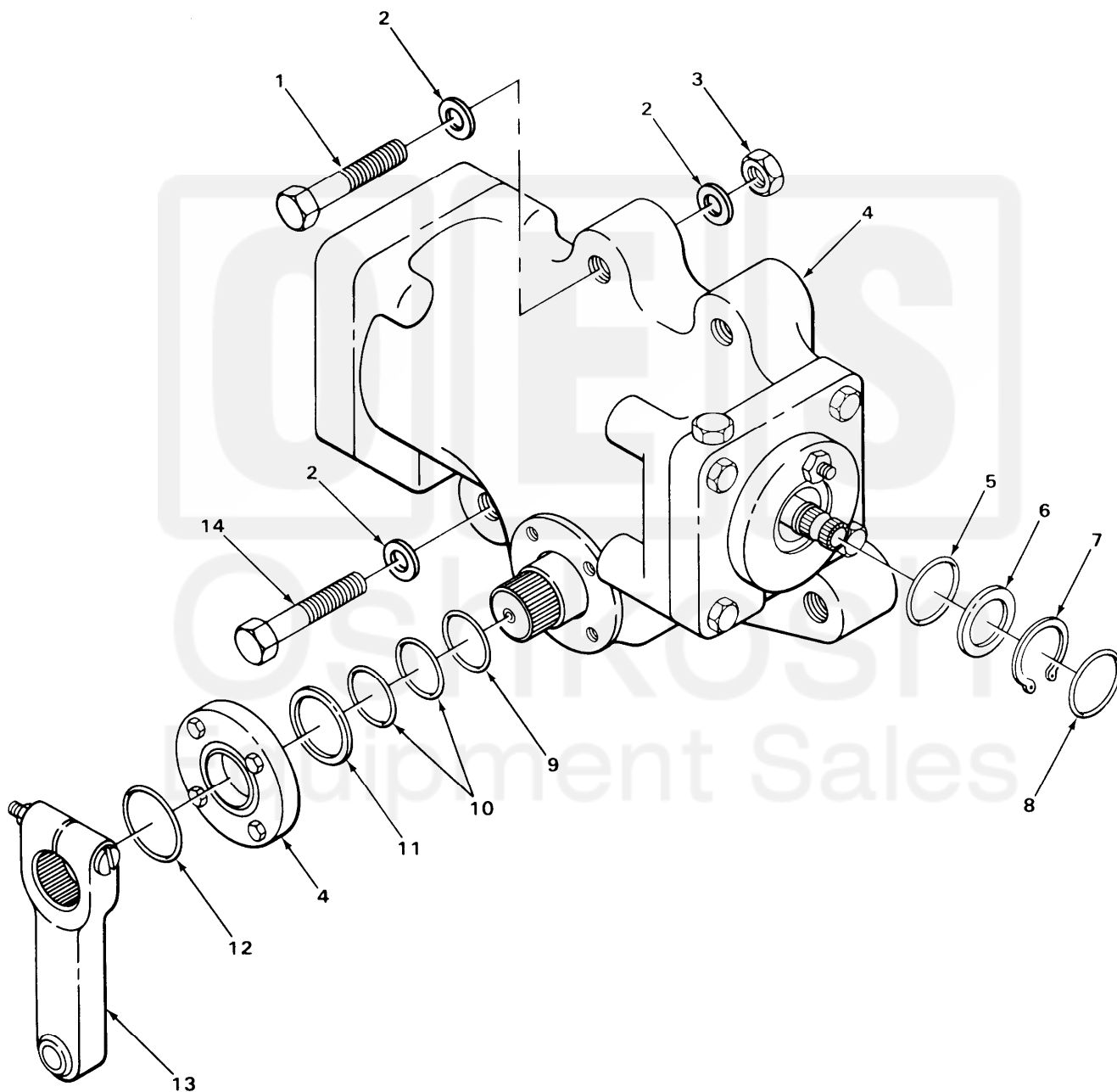


SECTION II

TM9-2320-273-24P



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FIGURE 217. POWER STEERING GEAR ASSEMBLY AND SEALS.